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Valid until	Indefinite	Dated	2013-11-01
Page	1 of 6		

## Fittings of PVC for inside buildings non-pressure

# Dyka B.V.

### STATEMENT BY KIWA

This product certificate is issued on the basis of BRL 52100 "Plastic piping systems for non-pressure sewerage inside buildings – PVC-U" dated 31 August 2017, conform the Kiwa-Regulations for Certification.

The quality system and product characteristics in association with the fittings of PVC for inside buildings non-pressure are assessed periodically.

On this basis Kiwa declares that a justified confidence exists, that the fittings of PVC for inside buildings non-pressure delivered by the certificate holder at delivery fulfil:

- the technical specification laid down in this product certificate,
- the product requirements as laid down in the BRL,

provided that has/have been marked with the KOMO®-mark in a manner as indicated in this product certificate;

Luc Leroy Kiwa

Holder of Certificate Dyka B.V. Produktieweg 7 8331 LJ STEENWIJK Postbox 33

8330 AA STEENWIJK Tel. 0521-534911

Fax 0521-534371

info@dyka.nl

www.dyka.nl

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The certificate is listed in the overview on the website of Stichting KOMO: www.komo.nl. Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

Kiwa Nederland B.V. Sir Winston Churchilllaan 273 Postbus 70 2280 AB RIJSWIJK The Netherlands Tel. +31 88 998 44 00 Fax +31 88 998 44 20 info@kiwa.nl



quality system product Periodic inspection

**Evaluated is:** 

page 2 of 6

### Fittings of PVC for inside buildings non-pressure

#### **PRODUCT SPECIFICATION**

Fittings of PVC intended for non-pressure plastics piping systems sewerage outside buildings according to BRL 52100. The products mentioned in the tables below are part of this certificate.

**Remark about class:** the classifications above the tables are applicable for diameters  $\geq$  110 mm.

#### Table 1 – Rodding pieces, SDR 41

OD	Screw			
	MS	MM		
110	R	LR		
125		LR		
160	R	R		

#### Table 2 - Bends, SDR 41

OD	15°		22°3	0'	30°		45°		67°3	0'	90° *		90°	(elbow)
	MS	MM	MS	MM	MS	MM	MS	MM	MS	MM	MS	MM	MS	MM
32							L	L	L		L	L		
40				L			L	L	L	L	L	L		
50		R		L			L	LR			L	LR		
75		R	L				L	LR			L	LR		
90		R	L				LR	LR			LR	LR		
110	R	R	LR	R	R	R	LR	LR	LR		LR	LR	L	L
125		R	LR		R	R	LR	LR			LR	LR	L	L
160	R	R	LR	R	R	R	LR	LR			LR	LR		
200	R				R		LR	R			R	R		L

\* 90° can also be 87°30'

#### Table 3 - Double sockets, SDR 41

(incl. slip couplers)							
OD							
32	L						
40	LR						
50	LRM						
75	LR						
90	LRM						
110	LRM						
125	LR						
160	LR						
200	LR						

L = adhesive joint

R = rubber sealing joint

Μ = adhesive-/ sealing joint

MS = socket-spigot

MM = socket-socket

OD = outside diameter

С = centric Е

= eccentric

page 3 of 6

## Fittings of PVC for inside buildings non-pressure

# Table 4 - Single tees, SDR 41

OD	45°		90°	
	MS	MM	MS	MM
32/32	L	L	L	L
40/32			L	
40/40	L	L	L	L
50/32			L	
50/40	L	L	L	L
50/50	L	LR	L	LR
50/50 Y-stuk	L			
75/40	L	L		L
75/50	L	L	L	L
75/75	LR	L	L	LR
90/50	L	L	L	L
90/75	L	L	L	L
90/90		LR	L	LR
90/90/90/90			L	L
110/40	L	L	L	L
110/50	LM	LM	LR	LR
110/75	LM	LM	R	LR*
110/110/75/75				L**
110/90	L	L	L	L
110/110/90/90			L	L
110/110	LR	LR	LR	LR
125/50		L		L
125/75	L	L		L
125/110	LR	LR	R	LR
125/125	LR	LR		LR
160/110	R	LR	R	LR
160/125		R		LR
160/160	R	LR	R	LR
200/110				
200/125		R		R
200/160	R	R		R
200/200	LR	LR	L	LR
<ul> <li>also as short vers</li> </ul>	ion			

\*\* crossing piece

#### Table 5 – Reducers, SDR 41

Tuble 0	Reducers	, 001	71		
OD		Redu	cer piece	Reduc	er ring
		С	E	С	E
40/32				L	
40/40					
50/32					L
50/40				L	
50/50					
75/40					L
75/50			R		L
75/75					
90/40					L
90/50			R		L
90/75			R		L
90/90					
110/40					L
110/40/4	0				L

Table 5 continues on the next page

page 4 of 6

## Fittings of PVC for inside buildings non-pressure

OD	Reduc	er piece	Redu	ucer ring
	С	E	С	E
110/50		R		L
110/50/50				L
110/75		R		L
110/90		R		L
110/110				
125/40				L
125/50				L
125/75				L
125/90				L
125/110		R		L
160/110		R		L
160/125		R		L
200/125		R		
200/160		LR		

#### Table 6 - Flow tees, SDR 41

OD	90°		
	MS	MM	
40/40		L	
50/40		L	
50/50		L	
75/40		L	
75/50		L	
75/75		L	
90/40			
90/50			
90/75			
90/90			
110/40		L	
110/50	L	L	
110/75	L	L	
110/90			
110/110	LR	LR	
125/125	LR	LR	
160/110	R	R	
160/160	R	R	

L R

= adhesive joint = rubber sealing joint = adhesive-/ sealing joint Μ

MS = socket-spigot MM = socket-socket

OD = outside diameter

C E = centric = eccentric

page 5 of 6

## Fittings of PVC for inside buildings non-pressure

### Table 7 - Double sockets, SDR 34

	(incl. slip couplers)
OD	
40	
50	
75	
90	
110	LRM
125	R
160	R
200	
250	
315	
355	
400	
450	
500	
630	

#### Table 8 - Bends, SDR 34

	· ·		0000	0	200		450		0700	01	000	
OD	15°		22°3		30°		45°		67°3		90°	
	MS	MM	MS	MM	MS	MM	MS	MM	MS	MM	MS	MM
40												
50												
75												
90												
110	R	R	LR	R	R	R	LR	LR	LR		LR	LR
125		R	R		R	R	R	R			R	R
160			R	R			R	R			R	R
200								R				

#### Table 9 – Rodding pieces\*, SDR 34

OD	Screv	v
	MS	MM
110	R	LR
* = as well with flat- a	as flow	cover

#### Table 10 - Single tees, SDR 34

	, .			
OD	45°		90°	
	MS	MM	MS	MM
110/110	R	R	R	R
110/110 cross piece	L			
125/110		R		
125/125	R	R	R	R
160/110		R		R
160/125		R		R
160/160		R		R
200/110				
200/125		R		R
200/160		R		R

page 6 of 6

#### Fittings of PVC for inside buildings non-pressure

OD	Reducer piece	
	CE	
125/110	R	
160/110	R	
160/125	R	
200/125	R	
200/160	R	

- L = adhesive joint
- R = rubber sealing joint
- M = adhesive-/ sealing joint
- MS = socket-spigot
- MM = socket-socket
- OD = outside diameter
- C = centric E = eccentric
- MARKING

The products shall be marked with the KOMO<sup>®</sup>-mark. The realization of the marks is as follows: clear, durable and indelible.

The fittings shall be marked with at least the following marks:

- L.
- KOMO word mark or logo
- certificate number\*;
- manufacturer's name or trade name\*;
- material designation\*;
- classification;
- nominal outside diameter of the corresponding pipe in mm;
- angle of the fitting if applicable;
- production period or production code.

Marking with BRL 52100 is optional.

\* These indications may, if not otherwise possible, be provided together with the smallest packaging unit.

#### **APPLICATION AND USE**

The products are intended to be used in a plastic piping system for non-pressure underground drainage and sewerage.

- Take into account the following installation guidelines:
- NEN 3215 "Drainage system inside and outside buildings Determination methods for drainage capacity, water and air density and distance for roof mounted outlets";
- NTR 3216 "Sewerage inside dwellings Guide for design and construction";
- the processing guidelines of the producer.

#### PROCESSING GUIDELINES

The supplier shall provide processing instructions.

The instructions drawn up in the Dutch language shall contain specific information with regard to storage, transport and installation of the products.

#### **RECOMMENDATION FOR THE CUSTOMER**

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

if you should reject a delivery on the basis of the above, please contact:

Dyka B.V.

and, if necessary:

Kiwa Nederland B.V.

For the proper storage, transport and processing consult the instructions of the certificate holder.

#### LIST OF DOCUMENTS\*

NEN 3215: 2014	Drainage system inside and outside buildings - Determination methods for drainage capacity, water and air
	density and distance for roof mounted outlets
NTR 3216: 2012	Sewerage inside dwellings – Guide for design and construction

\* For the correct version of the listed documents reference is made to the latest revision of BRL 52100..