



PVC Soil and Waste





Injection moulding department



DYKA plant

At DYKA

We proudly state that we can provide you “just-in-time” with all possible solutions for your specific requirements related to plastic pipe systems. Our “no-nonsense” statement is based on the following impressive figures and facts: The DYKA premises near the town of Steenwijk in the Netherlands, solely occupies some 180.000 m². A full-service plant with automated production lines, special engineering department, quality control, research & development, storage and logistics.

Injection moulding

Our large number of special moulding machines do produce more than 44 million items per year, in any size and shape.

Thermo forming

Flexibility and enormous innovative capacity offered by thermo forming have resulted in our company’s impressive range of plastic fittings. A product range that still offers ample potential for expansion, new applications are continually being discovered, and other plastics are being tested for their suitability for this renowned manufacturing technology.

Extrusion

Excellent tuned extrusion lines do assure the non-stop production of pipes and conduits in every possible colour, diameter and specific technical specifications. Total output: more than 55.000 kilometres of plastic pipes per year!

Storage & Logistics

Every day, full truck-loads and containers are shipped from our production plants in Europe, by road, air, train and waterway to satisfy the needs of our customers all over the world.

Export Sales

Our eager export staff is only too willing to serve and assist you with technical advice, customs documents and after-sales service.



DYKA PVC solvent weld waste pipes and fittings are manufactured in accordance with EN-1453 for the pipes and EN-1329 for the fittings. We obtained various international approvals on this range, such as NEN, AFNOR, BENOR.


Standard they come in grey RAL 7037 and white RAL 9016. The diameter range is from 32 mm to 160 mm. DYKA pipes and fittings are suitable for continual discharge of water up

to 60° C and short term up to 95° C. They provide an efficient mean of drainage of waste water and foul discharge from appliances in single and multi-storey buildings.


All fittings are injection moulded and made of unplasticised polyvinyl chloride (PVC), DYKA PVC solvent weld waste pipes and fittings are produced by DYKA.



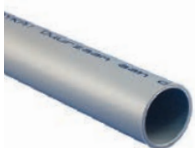
Foam core uPVC Pipe Grey

	Ø	2 meter	4 meter	5 meter
		32 x 3,0 mm	20045600	20034683
	40 x 3,0 mm	20045602	20034685	20034686
	50 x 3,0 mm	20045604	20034687	20034688
	75 x 3,0 mm	20045606	20034689	20034690
	90 x 3,0 mm	20045607	20034691	20034692
	110 x 3,2 mm	20045609	20034693	20034694
	125 x 3,2 mm	20045611	20034696	20034697
	160 x 4,0 mm		20034699	20034700
	200 x 4,9 mm			20034702

Plain ended uPVC Pipe White

	Ø	Art.No.	Length
		32 x 3,2 mm	20034263
	40 x 3,2 mm	20034273	4 m
	50 x 3,2 mm	20034283	4 m
	110 x 3,2 mm	20034328	5 m

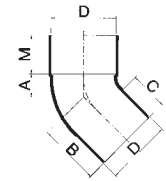
Plain ended uPVC Pipe Grey

	Ø	Art.No.	Length	Ø	Art.No.	Length
		16 x 1,0 mm	20034213	4 m	110 x 2,2 mm	20034332
	19 x 1,0 mm	20034214	4 m	125 x 2,5 mm	20034364	5 m
	20 x 1,0 mm	20034215	4 m	160 x 2,5 mm	20034390	5 m
	25 x 1,0 mm	20034216	4 m	160 x 3,2 mm	20034395	5 m
	32 x 1,8 mm	20034260	4 m	200 x 3,1 mm	20034748	5 m
	32 x 1,8 mm	20034261	5 m	250 x 3,8 mm	20034783	5 m
	40 x 1,8 mm	20034271	4 m	315 x 4,8 mm	20022833	5 m
	40 x 1,8 mm	20034272	5 m	315 x 6,2 mm	20022837	5 m
	50 x 1,8 mm	20034279	4 m	400 x 7,9 mm	20022849	5 m
	50 x 1,8 mm	20034280	5 m	500 x 9,8 mm	20022856	5 m
	75 x 1,8 mm	20034308	4 m			
	75 x 1,8 mm	20034309	5 m			

Bend 22° 30' - 1 x SC



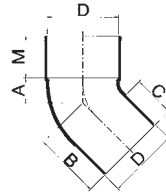
Ø / D	Art.No.	A	B	C	M	R
75 mm	20022133	10	54	43	44	27
110 mm	20022139	16	73	62	61	55
125 mm	20022144	32	92	69	69	103
160 mm	20022148	30	113	89	83	122



Bend 45° - 1 x SC



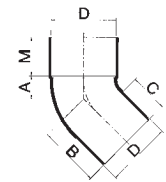
Ø / D	Art.No.	A	B	C	M	R
32 mm	20022103	10	31	23	22	10
40 mm	20022107	12	37	28	26	16
50 mm	20022111	14	44	33	31	22
75 mm	20022134	19	63	47	44	33
90 mm	20022137	23	71	51	51	42
110 mm	20022140	29	86	64	61	55
125 mm	20022145	30	89	63	60	59
160 mm	20022149	39	126	88	83	76
200 mm	20040756	52	104	62	60	100



Bend 67° 30' - 1 x SC



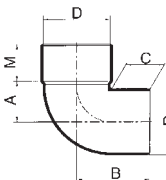
Ø / D	Art.No.	A	B	C	M	R
40 mm	20022128	20	41	26	26	22
110 mm	20022141	65	123	61	61	90



Bend 87° 30' - 1 x SC



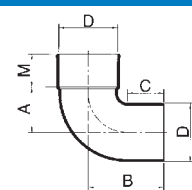
Ø / D	Art.No.	A	B	C	M	R
110 mm	20022142	78	134	61	61	75
125 mm	20022146	109	164	61	60	103



Bend 90° - 1 x SC



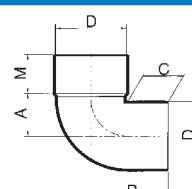
Ø / D	Art.No.	A	B	C	M	R
160 mm	20022150	122	189	74	60	115



Short Bend 90° - 1 x SC



Ø / D	Art.No.	A	B	C	M	R
32 mm	20022105	18	42	22	22	12
40 mm	20022109	22	50	26	26	16
50 mm	20022113	27	60	32	31	22
75 mm	20022135	40	86	44	44	34
90 mm	20043728	47	94	51	46	42
110 mm	20022143	67	120	61	61	58
125 mm	20022147	65	128,5	61	60	59



Oriental P - Trap

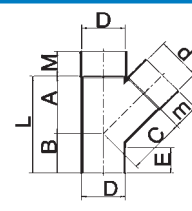


Ø / D	Art.No.	M	A	B
110 mm	20034513	61	147	198

Tee 45° - 2 x SC



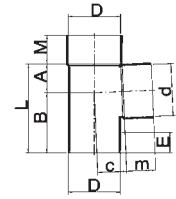
Ø / D x d	Art.No.	A	B	C	E	L	M	m
32 x 32	20022178	43	31	43	22	74	22	22
40 x 40	20022181	52	39	52	27	91	26	26
50 x 40	20022184	57	37	59	32	94	31	26
50 x 50	20022186	69	44	69	31	113	31	31
75 x 40	20022188	66	37	78	44	103	44	26
75 x 50	20022189	73	44	83	44	117	44	31
75 x 75	20022191	91	61	96	44	152	44	44
110 x 40	20022193	84	37	103	61	120	61	26
110 x 50	20022195	91	44	108	61	134	61	31
110 x 75	20022197	109	61	120	61	170	61	44
110 x 110	20022199	135	77	135	54	212	50	50
125 x 75	20022201	124	62	136	71	186	69	44
125 x 110	20022202	143	87	146	71	230	69	61
125 x 125	20022203	162	96	162	68	258	69	69
160 x 160	20022206	200	135	200		355	60	60
200 x 200	20040758	245	104	145		349	60	60



Tee 90° - 2 x SC



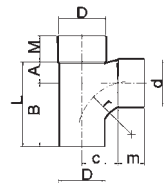
Ø / D x d	Art.No.	A	B	C	M	R	M	m
32 x 32	20022179	20	42	20	22	62	22	22
40 x 32	20022180	20	46	24	26	66	26	22
40 x 40	20022182	24	50	24	26	74	26	26
50 x 32	20022183	22	55	33	30	77	32	23
50 x 40	20022185	24	55	29	31	78	31	26
50 x 50	20022187	29	59	29	31	88	31	31
75 x 50	20022190	29	71	41	44	100	44	31
75 x 75	20022192	42	83	42	44	125	44	44
110 x 40	20022194	25	83	59	61	108	61	26
110 x 50	20022196	30	88	59	61	118	61	31
110 x 75	20022198	43	99	59	61	142	61	44
110 x 110	20022200	63	116	63	61	179	61	61
200 x 200	20040763	104	166	104	62	270	60	60



Current Tee 87°30' - 2 x SC



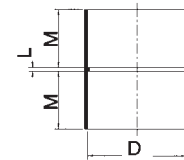
Ø / D x d	Art.No.	A	B	c	L	M	m	r
110 x 50	20022208	22	110	73	132	61	31	63
110 x 75	20022209	31	131	81	162	61	44	90
110 x 110	20022210	50	149	85	199	61	61	125
125 x 125	20022204	65	155	97	220	60	60	92




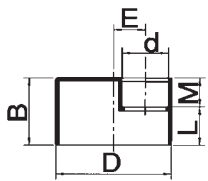
Socket




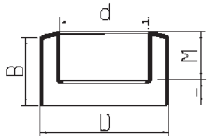
Ø / D	Art.No.	L	M
32 mm	20022261	2	22
40 mm	20022262	2	26
50 mm	20022264	2	31
75 mm	20022266	2	44
90 mm	20022270	3	52
110 mm	20022267	2	50
125 mm	20022268	2	60
160 mm	20022269	3	60
200 mm	20040755	3	60



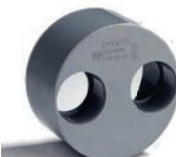
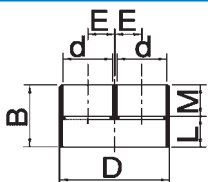
Reducer Eccentric

	$\emptyset / D \times d$	Art.No.	M	E	B	L	
	50 x 32	20022234	22	7	33	11	
	75 x 40	20022240	26	15	46	20	
	75 x 50	20022241	31	10	46	15	
	90 x 40	20022253	26	22	51	25	
	90 x 50	20022254	31	17	51	20	
	90 x 75	20022255	43	4	51	8	
	110 x 40	20022243	26	32	61	35	
	110 x 50	20022244	31	27	61	30	
	110 x 75	20022245	44	14	64	20	
	110 x 90	20022257	51	7	61	10	
	125 x 40	20022248	26	39	69	43	
	125 x 50	20022249	31	34	69	38	
	125 x 75	20022250	44	22	69	25	
	125 x 90	20022251	51	14	69	18	
	125 x 110	20022252	61	4	69	8	
	200 x 160	20040765	60	19	90	116	

Reducer Centric

	$\emptyset / D \times d$	Art.No.	B	L	M	
	40 x 32	20022232	29	6	23	
	50 x 40	20022235	34	7	27	
	160 x 110	20022238	87	32	61	
	160 x 125	20022239	87	22	69	

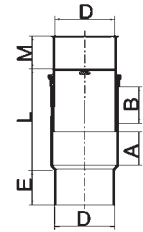
Double Reducer

	$\emptyset / D \times d \times d$	Art.No.	M	E	B	L	
	110 x 40 x 40	20022258	26	32	61	35	
	110 x 50 x 50	20022259	31	27	61	30	

Expansion Unit



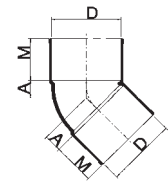
Ø / D	Art.No.	M	E	L	A	B
40 mm	20022420	26	28	148	28	72,5
50 mm	20022421	31	33	154	32	72,5
75 mm	20022422	44	46	166	46	72,5
90 mm	20022417	46	46	178	50	73,5
110 mm	20022423	61	64	184	62,5	72
125 mm	20022424	69	72	191	71	74
160 mm	20022425	86	87	211	88	74



Bend 22° 30' - 2 x SC



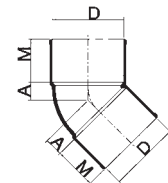
Ø / D	Art.No.	A	M	R
40 mm	20022153	13	27	35
50 mm	20022157	17	32	45



Bend 45° - 2 x SC



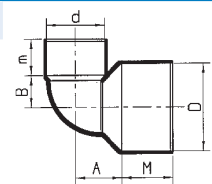
Ø / D	Art.No.	A	M	R
32 mm	20022115	10	22	10
40 mm	20022119	12	26	16
50 mm	20022123	14	31	22
75 mm	20022161	21	44	39
90 mm	20022174	20	51	42
110 mm	20022163	29	50	55
125 mm	20022166	29	68	50
160 mm	20022169	39	83	76



Bend 22° 30' - 2 x SC



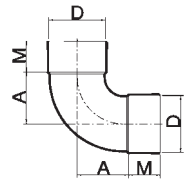
Ø / D	Art.No.	D	d	B	A	M	m
75 x 50	20022159	75	50	28	40	44	31



Bend 90° - 2 x SC



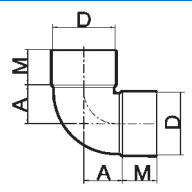
Ø / D	Art.No.	A	M	R	
110 mm	20022164	81	50	75	
125 mm	20022167	109	60	103	
160 mm	20022170	122	60	115	
200 mm	20040757	87°	155	60	151



Short Bend 90° - 2 x SC



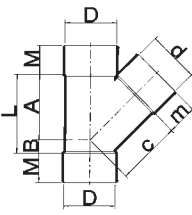
Ø / D	Art.No.	A	M	R
32 mm	20022117	18	22	12
40 mm	20022121	22	26	16
50 mm	20022125	27	31	22
75 mm	20022162	40	44	34
90 mm	20045632	47	46	42
110 mm	20022165	67	61	58
125 mm	20022168	65	60	59




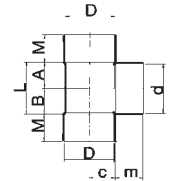
Tee 45° - 3 SC




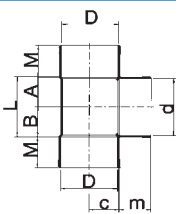
Ø / D x d	Art.No.	A	B	C	L	M	m
32 x 32	20022444	44	10	44	54	22	22
40 x 40	20022447	49	11	53	60	26	26
50 x 40	20022463	54	6	60	60	31	26
50 x 50	20022451	65	14	65	79	31	31
75 x 40	20022211	66	-3	78	63	44	26
75 x 50	20022213	73	1	83	74	44	31
75 x 75	20022455	95	20	95	115	44	44
90 x 90	20022219	113	22	113	135	51	51
110 x 40	20022442	84	-22	103	62	50	26
110 x 50	20022467	92	-15	108	76	50	32
110 x 75	20022221	108	3	120	111	50	50
110 x 110	20022457	135	29	135	164	50	50
125 x 50	20022226	107	-22	124	85	69	31
125 x 75	20022228	125	-5	136	120	69	44
125 x 110	20022465	143	23	146	166	69	61
125 x 125	20022459	153	32	153	185	69	69
160 x 110	20022215	162	6	172	168	86	61
160 x 160	20046440	198	53	198	251	60	60
200 x 200	20040761	245	51	245	296	60	60




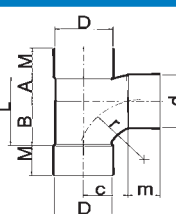
Reducing Tee 90° - 3 x SC

	Ø / D x d	Art.No.	A	B	C	L	M	m	
	110 x 75	20022224	42	42	61	84	43	43	

Tee 90° - 3 x SC

	Ø / D x d	Art.No.	A	B	C	L	M	m	
	32 x 32	20022445	18	18	18	35	22	22	
	40 x 40	20022449	23	23	23	45	26	26	
	50 x 40	20022464	23	23	28	45	31	26	
	50 x 50	20022453	28	28	28	55	31	31	
	75 x 40	20022212	25	25	43	50	44	26	
	75 x 50	20022214	27	27	39	54	44	31	
	75 x 75	20022456	39	39	39	78	44	44	
	90 x 90	20022220	48	48	48	96	51	51	
	110 x 40	20022441	24	24	61	48	60	26	
	110 x 50	20022468	28	28	58	56	50	31	
	110 x 75	20022222	42	42	60	84	61	46	
	110 x 110	20022458	58	58	58	116	61	61	
	125 x 50	20022227	29	29	69	58	68	31	
	125 x 75	20022229	42	42	69	84	69	45	
	125 x 110	20022466	60	60	68	120	70	61	
	125 x 125	20022460	67	67	67	134	69	69	
	160 x 110	20022216	60	60	82	120	86	61	
	160 x 125	20022218	67	67	82	134	86	69	
	160 x 160	20022462	87	87	82	174	86	86	
	200 x 200	20040764	104	104	104	208	60	60	

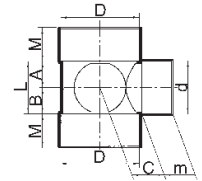
Current Tee 90° - 3 x SC

	Ø / D x d	Art.No.	A	B	C	L	M	m	r	
	40 x 40	20034502	22	36	29	57	26	26	50	
	50 x 40	20034503	22	33	34	55	31	27	55	
	50 x 50	20034504	26	43	37	69	31	32	63	
	75 x 40	20034505	21	38	49	59	44	26	50	
	75 x 50	20034506	27	39	49	66	44	32	65	
	75 x 75	20034507	40	63	57	103	44	44	90	
	110 x 40	20034508	19	41	68	59	61	26	50	
	110 x 50	20034509	22	53	73	74	61	31	63	
	110 x 75	20034510	31	75	81	106	61	44	90	
	110 x 110	20034511	50	93	85	143	61	61	125	
	125 x 125	20034512	65	96	96	161	53	53	136	

Double Tee 90° - 4 x SC



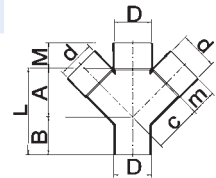
Ø / D x d x d	Art.No.	A	B	C	L	M	m
110 x 75 x 75	20022225	37	37	59	74	48	44



Double Tee 45° - 3 x SC



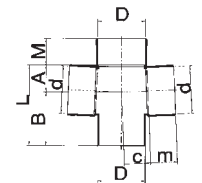
Ø / D x d x d	Art.No.	A	B	C	L	M	m
110 x 110 x 110	20022469	142	95	140	237	60	61



Double Tee 87° 30' - 3 x SC



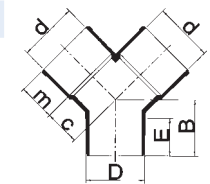
Ø / D x d x d	Art.No.	A	B	C	L	M	m
110 x 110 x 110	20022470	62	125	62	187	62	61




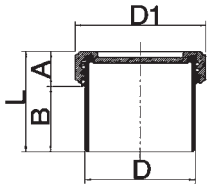
Y-Piece - 2 x SC




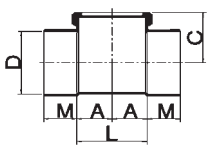
Ø / D x d x d	Art.No.	B	C	E	M
50 x 50 x 50	20022471	48	30	32	31



End-Piece with a Screw Cover


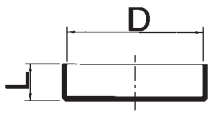
	Ø / D	Art.No.	A	B	L	D1	
	40 mm	20022428	17	27	44	52	
	50 mm	20022429	22	34	56	66	
	75 mm	20022430	22	45	67	89	
	110 mm	20022432	21	65	86	124	
	125 mm	20022434	23	71	94	141	
	160 mm	20022436	28	96	124	177	
	200 mm	20022438	23	80	103	216	

Rodding Piece - 2 x SC

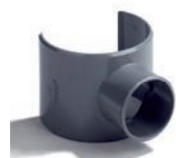
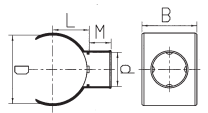
	Ø / D	Art.No.	A	C	L	M	
	110 mm	20022439	62	88	124	57	
	125 mm	20022440	80	101	160	61	
	160 mm	20023081*	77	120	154	89	

* = rubber seal

Protective Cover PVC

	Ø / D	Art.No.	L	
	32 mm	20022305	15	
	40 mm	20022307	20	
	50 mm	20022309	20	
	75 mm	20022315	21	
	90 mm	20022363	35	
	110 mm	20022367	36	
	125 mm	20022369	37	
	160 mm	20022375	37	

Saddl Piece

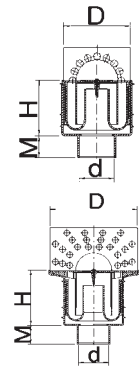
	Ø / D X d	Art.No.	B	L	M	
	110 x 40	20023700	80	58	27	
	110 x 50	20023701	80	58	32	

Gully Outside



Type	Art.No.	D	d	M	H
Bottom outlet	20024044	100 x 100	50	31	85 - 120
Side outlet	20024045				
Double outlet	20024046				

D	d	M	H
150 x 150	50	31	98 - 130



Gully Inside

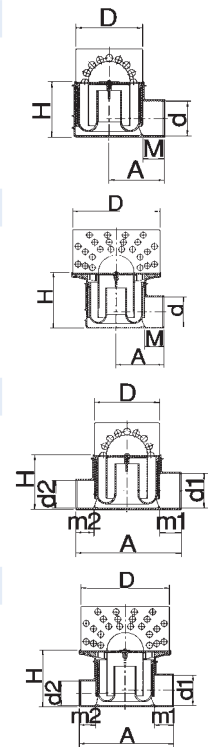


Type	Art.No.	D	d	M	H	A
10 x 10 ABS	20024047	100 x 100	50	31	85 - 120	79

Type	Art.No.	D	d1	m1	H	A
15 x 15 ABS	20024048	150 x 150	50	31	98 - 130	79

Type	Art.No.	D	d1	m1	d2	m2	H	A
10 x 10 RVS	20024049	100 x 100	50	31	40	26	85 - 120	153

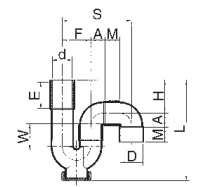
Type	Art.No.	D	d1	m1	d2	m2	H	A
15 x 15 RVS	20024050	150 x 150	50	31	40	26	98 - 130	153



Universal Trap



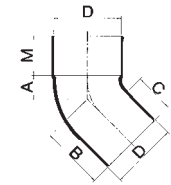
Ø / D	Art.No.	S	L	d	F	H	A	M	W	E
32 mm	20024168	115	156-171	27	43	41-56	25	22	57	38
40 mm	20024170	122	178-198	35	50	55-75	22	26	52	46
50 mm	20024172	148	197-222	46	60	44-69	28	31,5	62	56



Bend 45° - 1 x SC



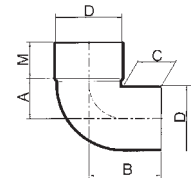
Ø / D	Art.No.	A	B	C	M	R
32 mm	20021658	10	31	23	22	10
40 mm	20021660	12	37	28	26	16
50 mm	20022130	14	44	33	31	22



Short Bend 90° - 1 x SC



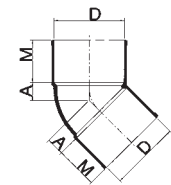
Ø / D	Art.No.	A	B	C	M	R
32 mm	20022127	18	42	22	22	12
40 mm	20022129	22	50	26	26	16
50 mm	20022131	27	60	32	31	22



Bend 45° - 2 x SC



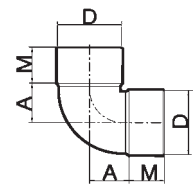
Ø / D	Art.No.	A	M	R
32 mm	20022663	10	22	10
40 mm	20022665	12	26	16
50 mm	20022158	14	31	22



Short Bend 90° - 2 x SC



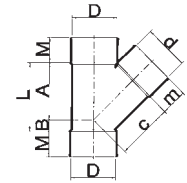
Ø / D	Art.No.	A	M	R
32 mm	20022151	18	22	12
40 mm	20022155	22	26	16
50 mm	20022160	27	31	22



Tee 45° - 3 x SC



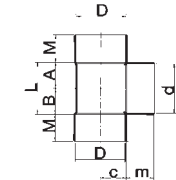
Ø / D x d	Art.No.	A	B	C	L	M	m
32 x 32	20022443	44	10	44	54	22	22
40 x 40	20022448	49	11	53	60	26	26
50 x 50	20022452	65	14	65	79	31	31



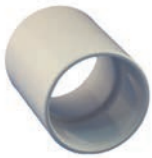
Tee 90° - 3 x SC



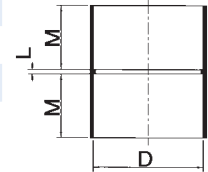
Ø / D x d	Art.No.	A	B	C	L	M	m
32 x 32	20022446	18	18	18	35	22	22
40 x 40	20022450	23	23	23	45	26	26
50 x 50	20022454	28	28	28	55	31	31



Socket



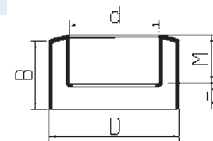
Ø / D	Art.No.	L	M
32 mm	20022260	2	22
40 mm	20022263	2	26
50 mm	20022265	2	31



Reducer Centric



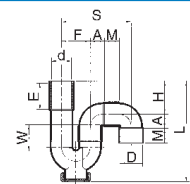
Ø / D x d	Art.No.	B	L	M
50 x 40	20022237	34	7	27




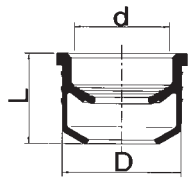
Universal Trap




Ø / D	Art.No.	S	L	d	F	H	A	M	W	E
32 mm	20024169	115	156-171	27	43	41-56	25	22	57	38
40 mm	20024171	122	178-198	35	50	55-75	22	26	52	46
50 mm	20024173	148	197-222	46	60	44-69	28	31,5	62	56




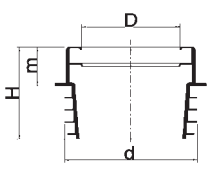
Rubber Transitions Sleeve

	$\emptyset / D \times d$	Art.No.	L	
	40 x 32	20020650	31	
	50 x 32	20020651	35	
	50 x 40	20020652	35	
	60 x 50	20020653	39	
	75 x 50	20020654	47	


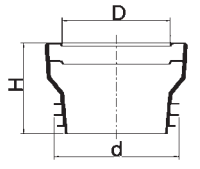
Rubberen Transitions to NON metric size

	\emptyset	Art.No.
	40-50 / 32-40	20024024
	53-63 / 32-40	20024025
	75-89 / 40-50	20024026
	110-125 / 80-95	20024027
	130-145 / 110-125	20024028
	155-170 / 110-125	20024029
180-200 / 160-180	20024030	

Closet Connector


	Type	Art.No.	D+/-5	d	H	m	
	no. 4	20024062	102	116-125	91	38	


Closet Connector

	Type	Art.No.	D+/-5	d	H	
	no. 6	20024073	102	100-110	80	


Suspension Bracket		
	Ø	Art.No.
	32 mm	20021920
	40 mm	20021922
	50 mm	20021924
	75 mm	20021928
	90 mm	20021943
	110 mm	20021937
	125 mm	20021939
	160 mm	20021941


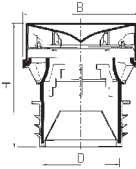
Pin for Pipe Bracket		
	Length	Art.No.
	90 mm	20021538


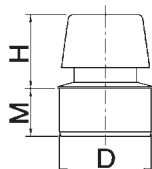
Mounting Piece		
	Type	Art.No.
	M6	20021487
	M8	20021489

Universal Bracket			
	Ø	Art.No.	
	16 mm	20034123	M6
	20 mm	20034124	M6
	25 mm	20034125	M6
	32 mm	20034126	M8
	40 mm	20034127	M8
	50 mm	20034128	M8
	63 mm	20034129	M8
	75 mm	20034130	M8
	90 mm	20034131	M8
	110 mm	20034132	M8
	125 mm	20034133	M8
	160 mm	20034134	M8
	200 mm	20034135	M8
	250 mm	20034136	M8

Pipe Strap		
	Ø	Art.No.
	32 mm	20021881
	40 mm	20021883
	50 mm	20021885

Threaded Screw		
	Ø	Art.No.
	M6 x 50 mm	20021529
	M6 x 90 mm	20021530

Aerator Maxistudor						
	Ø	Art.No.	D	H	B	
	50 - 110 mm	20021613	50	135	125	
			63	135	125	
			75	135	125	
			90	135	125	
			110	135	125	

Sewer Airvent						
	Ø	Art.No.	D	H	M	
	32 mm	20021614	32	38	18	
	40 mm	20021615	40	41	20	
	50 mm	20021616	50	43	25	

PVC Glue



Content	Art.No.
125 ML	20020622
0,25 L	20020623
1 L	20020624
5 L	20020625
10 L	20020626
25 L	20020627
200 L	20020632

Glue Brush



Ø	Art.No.
round 9 mm	20033461
flat 1"	20033462
flat 1,5 "	20033463
flat 2,5 "	20033464

PVC Cleaner



Content	Art.No.
0,25 L	20020637
1 L	20020636

Application information

PVC solvent cement pipes and fittings with narrow tolerances.

Instructions for use

- Cut the pipe at right angles to its axis and chamfer it.
- Clean surfaces to be stuck together with DYKA cleaner.
- Apply solvent cement in a thin and even coat into the fitting and on the pipe-end, stroking the cement along and not round the surface
- Immediately push the joint together without twisting and hold for a moment in this position.
- Remove any surplus cement.
- Do not charge mechanically.
- Do not use the solvent cement below temperatures of 0°C.

Properties of the solvent cement joint

The dried joint is resistant to a temperature of 60°C, and can temporarily resist temperatures up to 95°C. The solvent

cement joint is waterproof. Particularly for acids, the chemical resistance of the solvent cement joint is dependent on the gap width, drying time, applied pressure, temperature of the medium, type of acid and its concentration. The solvent cement joint must be considered to have a limited resistance to concentrated acids. In general, it can be stated that the dry solvent cement joint has the same characteristics as the PVC material itself.

Safety

For further information about working safely with DYKA solvent cement, ask for safety data sheet DYKA solvent cement.

Cleaner and solvent cement

(indication per 100 connections)

	32 mm	40 mm	50 mm	75 mm	90 mm	110 mm	125 mm	160 mm
Cleaner	0,4 L	0,5 L	0,7 L	1,0 L	2,0 L	3,0 L	4,5 L	8,0 L
Solvent cement	0,7 L	1,0 L	1,3 L	2,0 L	4,0 L	6,0 L	9,0 L	16,0 L



BELGIAN CONSTRUCTION CERTIFICATION ASSOCIATION
BCCA
Fondateurs : CSTC et SECO
Rue d'Arlon 53, B - 1040 BRUXELLES
Tél. : +32 2 238 24 11 Fax : +32 2 238 24 01
ACCREDITED CERTIFICATION BODY n° 028 PR



021 PROD

CERTIFICATE OF CONFORMITY

BENOR

BB - 651 - 201 - 1329 C1-D1 - NL-STE BB - 651 - 201 - 1329 C1-D2 - NL-STE
 BB - 651 - 201 - 1329 C2-D1 - NL-STE BB - 651 - 201 - 1329 C2-D2 - NL-STE
 BB - 651 - 201 - 1329 C3-D1 - NL-STE BB - 651 - 201 - 1329 C3-D2 - NL-STE

BCCA certifies that

DYKA B.V.
Postbus 33
NL - 8330 AA STEENWIJK

takes the necessary measurements to realize that fittings of:

group of components 1, diameter group: D1 and D2
group of components 2, diameter group: D1 and D2
group of components 3, diameter group: D1 and D2

manufactured at the production site

DYKA B.V. Productieweg 7 NL - 8331 LJ STEENWIJK
Fulfill the requirements determined by the standard NBN EN 1329

Plastics piping systems for soil and waste discharge (low and high temperature) within the building structure - Unplasticized poly(vinyl chloride) (PVC-U) and the PTV 1005

This certificate is granted on the basis of the evaluation and approval of the initial type-testing (ITT) executed on samples taken at the above mentioned production site, on the basis of an initial inspection of the factory and the factory production control system (FPC). BCCA confirms that the production is submitted by the manufacturer to a factory production control system and to further testing of samples taken at the factory in accordance with a prescribed test plan. By means of periodical inspections of the control registrations, audit testing and a yearly FPC system audit, BCCA supervises the production and the production control.

On basis of the certificate, the manufacturer is granted to use the BENOR label to state the conformity of this product.

This authorization is effective from 1 mars 2008 and this certificate is valid until 1 mars 2011.
Done at Brussels, 15 February 2008.



B. De Blaere
Director.

Certificate



Partner for progress

Number	K22342/03	Replaces	K22342/02
Issued	2008-11-01	First edition	2002-07-01
Valid until	2011-11-01	Scope	14

Quality System Certificate
ISO 9001

Kiwa has determined that the quality system employed by

DYKA B.V.

and its implementation comply with ISO 9001:2000 for the scope:

The design, production and sale of plastic pipes.




B. Meekma
Director
Certification and Inspection, Kiwa N.V.

This certificate consists of 1 page.
Publication of the certificate is allowed.

Kiwa N.V.
Certification and Inspection
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Postbus 70
2280 AB RIJSDWIJK
The Netherlands
Tel: +31 70 414 44 00
Fax: +31 70 414 44 20
E-mail: cert@kiwa.nl
www.kiwa.nl

Company
DYKA B.V.
Productieweg 7
8331 LJ STEENWIJK
The Netherlands
Phone: +31 521 534911
Fax: +31 521 534371

Certificate




Partner for progress

KOMO®
product certificate

Number	K4128/02	Replaces	K4128/01
Issued	2010-01-01	Dated	2007-10-01
Valid till	Indefinite	Page	1 of 6

Fittings of PVC for inside buildings non- pressure
Dyka B.V.

STATEMENT BY KIWA
This product certificate is issued on the basis of BRL S2100 "Plastics Piping systems for non-pressure underground sewerage and drainage", d.d. 2000-07-31 in accordance with the Kiwa Regulations for Product Certification.
Kiwa declares that legitimate confidence exists that the by the producer manufactured products comply with the technical specifications as laid down in this product certificate, provided that they have been marked with the KOMO®-mark in the manner as indicated in this product certificate.




B. Meekma
Director Kiwa N.V.

Advise: consult www.kiwa.nl in order to ensure that this certificate is still valid.

Kiwa
Gr. W. Churchilllaan 273
P.O. Box 70
2280 AB RIJSDWIJK ZH
Tel: +31 70 414 44 00
Fax: +31 70 414 44 20
www.kiwa.nl


Certificate holder
Dyka B.V.
Productieweg 7
P.O. Box 33
8330 AA STEENWIJK
Tel: +31 (0)521 534911
Fax: +31 (0)521 534371



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Evaluated to:
quality system
product
Periodic Inspection

Certificate




Partner for progress

KOMO®
product certificate

Number	K10431/02	Replaces	K10431/01
Issued	2007-10-01	Dated	1997-03-15
Valid until	Indefinite	Page	1 of 2

Three-layer PVC pipes for soil and waste discharge inside buildings 40 - 160 mm
Dyka B.V.

STATEMENT BY KIWA
This product certificate is issued by Kiwa on the basis of BRL 2023, d.d. 1997-03-15 "Structured-wall pipes and fittings of PVC-U for non-pressure underground sewerage and drainage", in accordance with the Kiwa Regulations for Product Certification.
Kiwa declares that legitimate confidence exists that the by the producer manufactured products comply with the technical specifications as laid down in this product certificate, provided that they have been marked with the KOMO®-mark in the manner as indicated in this product certificate.




B. Meekma
Director Kiwa N.V.

In order to ensure that this document is still valid, it is advised to consult www.kiwa.nl.

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P.O. Box 70
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Producer
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Productieweg 7
Postbus 33
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Evaluated:
quality system
product
Periodic Inspection

Contact



